SST	Metal Composite Type Choke Coil	1 / 10
TYPE / SERIES	SSMC – 252012 – S series	STANDARD

SPECIFICATION SHEET

SSMC – 252012 – S (Single) series

> 252012 series



All specifications are subject to our final confirmation; the data can be changed without any notice.
(Please confirm your acceptance or not within 2 weeks; If we receive no confirmation from you, then we regard it as you accept our specifications) Metal Composite Type Choke Coil2 / 10TYPE / SERIESSSMC - 252012 - S seriesSTANDARD

FEATURE

- Magnetic metal powder choke coil.
- 2.5 * 2.0 mm rectangle and 1.2 mm height compact original design.
- · Large current, Low DC Resistance, High efficiency.
- · Low acoustic noise and low leakage flux noise by shielded construction.
- · Apply to DC/DC converter of notebook computer, smart phone, wireless communication devices.
- Halogen Free, 100% Lead(Pb) Free, REACH (SVHC) and RoHS compliant.

ORDERING CODE

$$\frac{\text{SSMC}}{(1)} \quad - \quad \frac{252012}{(2)} \quad - \quad \boxed{\Box \Box} \quad - \quad \boxed{\Box} \quad \boxed{\Box}$$

(1) SST Type Code

(2) Dimensions

⊳×	SSMC – 252012 – S series				mm [inches]
	Туре	L	W	T (max.)	С
T		2.5 ± 0.2	2.0 ± 0.2	1.2	0.7 ± 0.2
	SSMC-252012-□□-SC	[0.098 ± 0.008]	[0.079 ± 0.008]	[0.047]	[0.028 ± 0.008]

(3) Inductance

The unit in μ H represented with 3 digits.

- ① First two digits : Indicate the rated inductance
- ② Last digits : For the number of zeros following the first two digits
- 3 Letter "R" represents the decimal point
 - Ex.) <u>1R0</u> : <u>1.0 μH</u> <u>2R2</u> : <u>2.2 μH</u>

(4) Type

S : Single Type

A : 2 Array Type

(5) Material Code

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SPECIFICATION

• SSMC-252012 Series	Measuring Equipments : (Agilent) LCR meter 4285A + (ADEX) AX-162D.								
Parts No.	Induc	tance *1	DCR (<u>(mΩ)</u> *2	DC superimposition	Temperature Rise			
Parts INO.	μΗ	Tolerance	typ.	max.	current (A) *3	current (A) *4			
SSMC-252012-R47-SC	0.47		30	40	6.7	3.4			
SSMC-252012-R56-SC	0.56	± 30%	37	49	6.4	3.1			
SSMC-252012-R68-SC	0.68		45	59	6.1	2.9			
SSMC-252012-1R0-SC	1.0		60	70	5.7	2.8			
SSMC-252012-1R2-SC	1.2	± 20%	67	80	5.3	2.4			
SSMC-252012-1R5-SC	1.5	_	82	99	4.2	2.2			
SSMC-252012-2R2-SC	2.2		123	141	3.4	1.6			
SSMC-252012-3R3-SC	3.3		226	260	3.0	1.2			
SSMC-252012-4R7-SC	4.7		300	345	2.1	1.0			
SSMC-252012-5R6-SC	5.6		405	465	1.9	0.9			
SSMC-252012-6R8-SC	6.8		560	640	1.8	0.8			
SSMC-252012-8R2-SC	8.2		630	720	1.7	0.75			
SSMC-252012-100-SC	10.0		680	780	1.5	0.7			
SSMC-252012-150-SC	15.0		940	1035	1.4	0.6			

*1 Inductance is measured at 1MHz, 1V.

*2 DC Resistance is measured at ambient temperature (Ta=25 $^{\circ}$ C).

*3 DC Current based upon 30% inductance reduction from the initial value (typ.) (Ta=25°C).

*4 DC Current based upon 40°C temperature rise.

*5 Operating temperature is -40°C $\,\sim\,125^\circ\!C$ (includes coil heating).



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RELIABILITY AND TEST CONDITION

	Item	Requirements	Test Conditions			
Ratings	Operating temp. range	-40 ~+125°C	* Including self temperature.			
Rati	Storage temp. range	+5 ~ +40°C. , 70% RH max.	* at packing condition.			
characteristics	Solderability (Reflow)	 Appearance shall be without distinct damage. Inductance & DC Resistance shall be Within± 15% of the initial value. 	 * Soldering conditions refer to page 5 profile. * 5 times of recommended reflow temperature profile. 			
Endurance	Resistance to solder heat	1. More than 95% of the terminal electrode shall be covered with new solder.	* Preheat Temperature: $160 \pm 10 \degree$ C* Preheat Time: 90 sec. * Solder Temperature: $245 \pm 5 \degree$ C* Dipping Time: $3 \pm 0.5 \text{ Sec.}$			
acteristics	Shear strength	 No peeling off PCB. No abnormality in electrical characteristics 	* The samples shall be gradually Pressurized by pressure fixture (tip dimension : 0.5) and held in static load of 10N (App. 1.0 kgf for 10±1 sec.			
Mechanical characteristics	Bending strength	1. No apparent mechanical damage affecting Electrical characteristics	 * Product is mounted on PCB. * Thereafter R340 pressure fixture is used to apply pressure backside of the board at a rate of approx. * 1mm/ sec. until bending width becomes 3mm and keep it for 5 sec. 			
ental Test	Vibration	 Appearance shall be without distinct damage. Inductance & DC Resistance shall be Within± 15% of the initial value. 	 * Frequency : 10-55-10Hz * Amplitude : 1.52mm * Direction and time : X,Y and Z directions for 2 hours. 			
Environmental Test	Heat resistance (High Temp. load)		 * Temperature : +120 ±3℃ * Time : 1,000 hours * Measured at room ambient temperature after placing for 24 hours 			



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RELIABILITY AND TEST CONDITION

	ITEM	REQUIREMENTS	TEST CONDITIONS
Environmental Test	Heat resistance (Low Temp. load) Humidity resistance	 Appearance shall be without distinct damage. Inductance & DC Resistance shall be Within ± 15% of the initial value. 	 * Temperature : -40 ± 3 °C * Time : 1,000 hours * Measured at room ambient temperature after placing for 24 hours * Temperature : 85 ± 3 °C * Humidity : 85 ± 5 % RH * Time : 1,000 hours * Measured at room ambient temperature after placing for 24 hours

X Measurement should be conducted at Temperature 20 ± 15 ℃. (Environmental Test)

PACKING

(1) Label (reel / inner & carton box)

- 1) Model name (Item)
- 2) Part Name.(Part No.)
- 3) Quantity.
- 4) Lot No.
- 5) RoHS & REACH Mark.
- 6) Manufacturer.



(2) Standard quantity for packing.

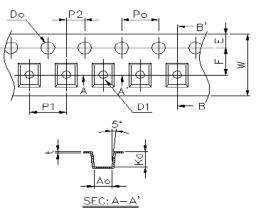
Packing		Bulk		
Type (EIA)	Reel	Inner box	Carton box	Vinyl or Cassette
SSMC – 2520□□ - S□ Series	3,000	24,000	96,000	As wanted

* Packing method can be changed, based on user's request.

* ESD Packing available for class "D" (Electrostatic Dissipative, for $\geq 10^6$ ohm and $\leq 10^{11}$ ohm) upon request.

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■ TAPE DIMENSION / Embossing, 8mm <u>d=1.35^{±0.1}</u>, BLACK (unit : mm)

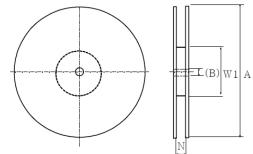




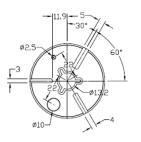
SEC: B-B'

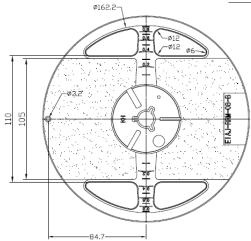
구분	A 0	B 0	K0	t	w	P1	Е	F	D0	D1	P2	P0	PO*10
Target	2.30	2.70	1.35	0.22	8.00	4.00	1.75	3.50	1.50	1.00	2.00	4.00	40.00
Plus	0.10	0.10	0.10	0.05	0.20	0.10	0.10	0.05	0.10	0.10	0.05	0.10	0.20
Minus	0.10	0.10	0.10	0.05	0.20	0.10	0.10	0.05	0	0.10	0.05	0.10	0.20

■ REEL DIMENSION (7" x 8mm, Black)



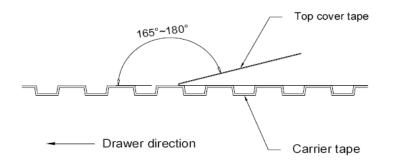
	unit : mm
Туре	W (mm)
А	180 +0.0/-3.0
W1	60 +1.0/-0.0
Ν	9.0 ± 0.5
В	13.0 ± 0.2





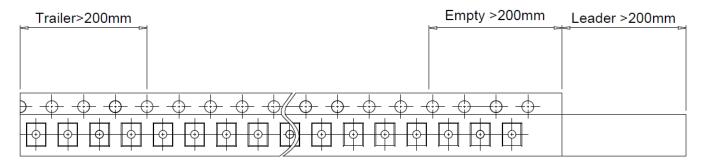


■ TOP COVER TAPE STRENGTH



The force for tearing off top cover tape is 20 to 70 grams in the arrow direction

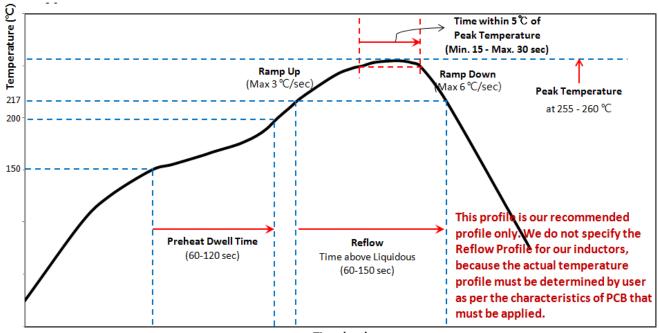
■ LEADER AND BLANK PORTION



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■ RECOMMENDED REFLOW SOLDERING CONDITION.

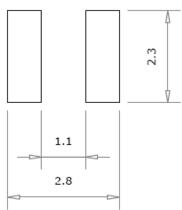
The following profile is just our recommended profile only. We do NOT specify the Reflow Profile for our inductors, because the actual temperature profile must be determined by user as per the characteristics of PCB that must be applied.



Time (sec)

RECOMMENDED LAND PATTERN DESIGN. (unit : mm)

(SSMC- 2520 Series)



■ RoHS / HF / REACH (SVHC) CONDITIONS.

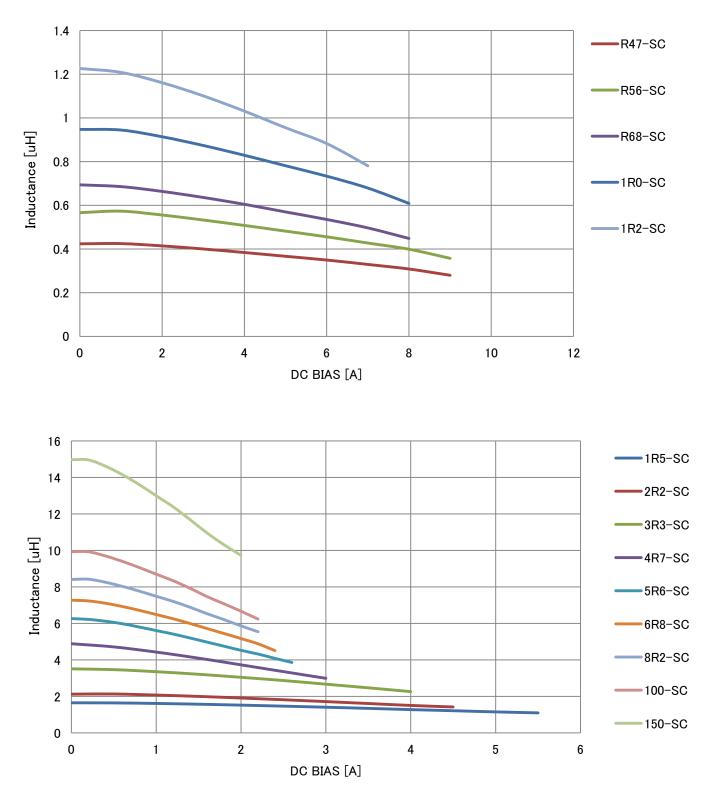
N.D. : Not detected

Parts No.	Pb	Cd	Hg	Cr+6	PBBs	PBDEs	F	Cl	Br	Ι	Sb	SVHC (168+kinds)
SSMC-2520 – S series	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.	N.D.

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CHARACTERISTIC GRAPHS

• Superimposition measuring



SST	Metal Composite Type Choke Coil	10 / 10
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• Temperature rise measuring

